## **Pipeline Ancillaries**

#### Sight Glasses / Flow Indicators DA 6.00 - 6.30

Single Glass Sight Glasses / Flow Indicators



#### **Technical Data**

Connection DN 15 - 50 Connection G 1/2 - 2 Nominal Pressure PN 130 °C Temperature

Medium liquids, gases and steam

#### Description

Sight glasses without flow indicator may be used for easy checking of fill levels, consistency, bi- or multiphase flows or condensate. They may also be used for mixtures of liquids, gases and vapours. Flow indicators fitted with a vane can be used for monitoring the flow of liquids, gases and biphase fluids. Flow indicators fitted with an impeller are used for liquids and small flow volumes.

DA 6.00 sight glass without internal components: Installation:

» in any position

DA 6.10 flow indicator with internal vane for uniform flow direction: With graduated scale 1 – 10 for horizontal or vertical installation. Sizes  $\frac{1}{2}$  – 1 or DN 15 – 25 are supplied without return spring; they can be supplied with return spring as an option; return springs can be fitted retrospectively. All other sizes are fitted with return springs as standard equipment.

Installation:

» with spring: in any position

» without spring: horizontal only if vane points downward; vertical only if flow is upward.

DA 6.12 with external indicator for uniform flow direction, for turbid or opaque fluids:

With graduated scale 1 – 10 for horizontal or vertical installation. Sizes G ½ - G 1 or DN 15 - 25 are supplied without return spring; they can be supplied with return spring as an option, return springs can be fitted retrospectively. All other sizes are fitted with return springs as standard equipment. Installation:

» with spring: in any position» without spring: horizontal only if pointer points downward; vertical only if flow is upward.

DA 6.30  $\,$  with impeller wheel uniform flow direction, for small flow volumes (v < 1 m/s):

Installation:

» in any position

Top and bottom sections of the valve body are connected by a clamp ring and two bolts. Servicing/maintenance is easy and does not call for special tooling.

#### Standard

- » All stainless steel construction
- Quick-release body clamp ring

#### Options

- Various seal materials suitable for your medium
- Special connections: Aseptic, ANSI or JIS flanges, welding spigots; other connections on request
- Special versions on request

Operating instructions, know how and safety instructions must be observed. The pressure has always been indicated as overpressure. We reserve the right to alter technical specifications without notice.



Sensitivy [m³/h]									
type	e nominal diameter G								
	1/2 3/4 1 1 1/4 1 1/2 2								
6.10	0.2	0.25	0.3	1.8	1.8	2.3			
6.12	0.4	0.6	8.0	2	2	2.3			
6.30	0.15	0.4	0.5	0.5	0.6	1			

Sensitivy [m³/h]									
type nominal diameter DN									
		15	20	25	32	40	50		
6.	10	0.2	0.25	0.3	1.8	1.8	2.3		
6.	12	0.4	0.6	0.8	2	2	2.3		
6.	30	0.15	0.4	0.5	0.5	0.6	1		

Sensitivy for water 20 °C, horizontal installation

# **Pipeline Ancillaries**

## Sight Glasses / Flow Indicators DA 6.00 - 6.30



Materials						
Туре	DA 6.00	DA 6.10				
Temperature	130 °C	130 °C				
Body CrNiMo-steel						
Seal	EPDM optional Nova Universal					
Glass	borosilicate glass					
Internals	without	CrNiMo-steel				
Cover Fastening profile clamp made of CrNiMo-steel G 2 and DN 50 with screws						

Materials					
Туре	DA 6.12	DA 6.30			
Temperature	80 °C	80°C			
Body	CrNiMo-steel				
Seal	EPDM	EPDM optional Nova Universal			
Glass	without	borosilicate glass			
Internals	CrNiMo-steel	CrNiMo-steel, PBTP			
Cover Fastening	profile clamp and CrNiMo-steel G 2 and DN 50 with screws				

Dimensions [mm]									
size	nominal diameter G								
		1/2	3/4	1	1 1/4	1 1/2	2		
A*		100	105	140	192	190	225		
В		25	25	25	25	25	50		
C		75	75	75	75	75	150		
D		140	140	140	140	140	135		
øΕ	DA 6.00/6.10/6.30	65	65	65	65	65	90		
	DA 6.12	80	80	80	80	80	90		

Dimensions [mm]									
size	ze nominal diameter								
		15	20	25	32	40	50		
A*		170	180	215	220	226	230		
В		25	25	25	25	50	50		
C		75	75	75	75	150	150		
D		140	140	140	140	135	135		
øΕ	DA 6.00/6.10/6.30	65	65	65	65	90	90		
	DA 6.12	80	80	80	80	90	90		

\* Overall length tolerances in acc. with DIN EN 558

Weig	Weights [kg]										
nominal diameter G					nominal diameter DN						
1/2	3/4	1	1 1/4	1 1/2	2	15	20	25	32	40	50
0.85 1.1 1.8		1.8	2.3	3	3.3	4.5	4.9	5.8			

#### Customs Tariff Number 84818099

Special designs on request.

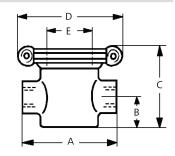
The pressure has always been indicated as overpressure.

Mankenberg reserves the right to alter or improve the designs or specifications of the products described herein without notice.



### **Dimensional Drawing**

sleeve



flange

